

DIRECTIONS · CONTACT



FRAUNHOFER INSTITUTE FOR APPLIED OPTICS
AND PRECISION ENGINEERING IOF

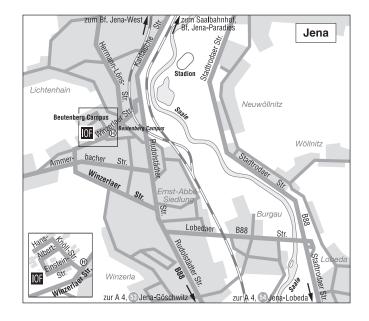
# **ELECTRON BEAM LITHOGRAPHY SYSTEM VISTEC SB350 OS**

## Supported by

- European Union
- Thuringian ministry of education and culture
- Fraunhofer-Gesellschaft

#### In collaboration with

 Institute of Applied Physics of the Friedrich-Schiller-University Jena



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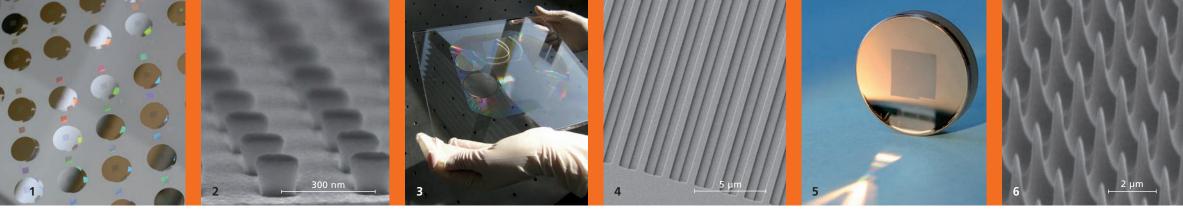
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# **CMN-OPTICS**CENTER FOR ADVANCED MICRO- AND NANO-OPTICS





# CUSTOMIZED OPTICAL FUNCTIONALITY

# Optical element fabrication is part of a whole development chain including

- Optical systems design
- Adapted fabrication technologies for advanced element generation
- Integration of single components into complex systems

## Customer needs are solved by services for

- Application specific optical and mechanical design
- Technology consulting and fabrication of customized elements
- Optical and profilometric characterization of element functionality
- Assembling of prototypes



- 1 Nano optical grating interferometer
- 2 High resolution resist pattern
- 3 Complex CGH for large mirror testing
- 4 Multi level blazed grating in resonance domain
- 5 Blazed grating on concave surface
- 6 Microstructure for plasmonic effects

## **TECHNOLOGY**

#### **Structure generation**

- Electron Beam Lithography System SB350 OS
- 300 mm writing capability
- Minimum feature size < 65 nm</p>
- Address grid 1 nm
- Placement accuracy < 15 nm</p>
- Advanced multilevel technology
- Efficient data processing capability
- Laser Lithography System DWL400-FF
- 200 x 200 mm² writing capability
- Writing on non-planar substrates, tilt < 10°</p>
- Substrate thickness up to 30 mm
- Resolution 1 µm
- Continuous profile writing (128 levels)

## **Accompanying technolgies**

- Planarization / ion beam figuring of substrates
- Resist technology for 12" substrates
- Reactive ion etching
  - Silicon, fused silica, high index materials
- Etching aspect ratio < 1:10</p>
- Coating
  - HR, AR, metals
  - Sputtering, evaporation, ALD
- Wafer dicing and ultra precision machining
- Nano imprint and wafer scale replication

# **CHARACTERIZATION**

#### **Tooling for large substrates**

- Scanning electron microscope
- Focused ion beam tooling
- Material analysis (EDX, EBSD)
- Atomic force microscope on 12" substrates
- Height resolution 0.05 nm
- 12" plane-wave interferometer
- 11" reference plane, WFE < 4 nm rms
- Interference optical surface profiler
- Ellipsometer for layer stack characterization

# **APPLICATIONS**

#### Micro- and nano-optical elements

- Computer generated holograms (CGH)
- Micro-lens and grating arrays
- Beam splitters
- Sub-wavelength gratings, e.g. polarizer
- High efficient large scale pulse compression gratings
- Concave spectrometer gratings
- Photonic crystals

#### **Selected references**

- Effective medium grating for RVS spectrometer in ESA GAIA mission
- Nano-optical grating interferometer array for multichannel MEMS testing (EU project SMARTIEHS)